



**Product Data Sheet &
General Processing Conditions**

**RTP 1199 X 115085 C
Polyethylene Terephthalate Glycol
Modified (PETG)
Carbon Nanotube
ESD Protection**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.29	1.29	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0030 - 0.0040 in/in	0.30 - 0.40 %	D 955

MECHANICAL

Impact Strength, Izod unnotched 1/8 in (3.2 mm) section	11.0 ft-lbs/in	587 J/m	D 4812
Tensile Strength	7500 psi	52 MPa	D 638
Tensile Elongation	8.0 %	8.0 %	D 638
Tensile Modulus	0.34 x 10 ⁶ psi	2344 MPa	D 638
Flexural Strength	12000 psi	83 MPa	D 790
Flexural Modulus	0.35 x 10 ⁶ psi	2413 MPa	D 790

ELECTRICAL

Volume Resistivity	1E3 - 1E4 ohm.cm	1E3 - 1E4 ohm.cm	D 257
Surface Resistivity	1E8 - 1E9 ohm/sq	1E8 - 1E9 ohm/sq	D 257
Surface Resistance	1E7 - 1E9 ohm	1E7 - 1E9 ohm	ESD STM11.11
Static Decay	< 2.00 s	< 2.00 s	FTMS101C 4046.1

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR EXTRUSION PROCESSING

	English	SI Metric
Melt Temperature	480 - 560 °F	249 - 293 °C
Die Temperature	480 - 560 °F	249 - 293 °C
Drying	4 hrs @ 150 °F	4 hrs @ 66 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-29 °F	-34 °C

PROCESSING NOTES

Desiccant Type Dryer Required.